

## (19) World Intellectual Property Organization International Bureau





(43) International Publication Date 24 February 2005 (24.02.2005)

### **PCT**

# (10) International Publication Number WO 2005/016611 A3

(51) International Patent Classification<sup>7</sup>:

B65G 17/06

(21) International Application Number:

PCT/US2004/026468

(22) International Filing Date: 12 August 2004 (12.08.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 60/494,378

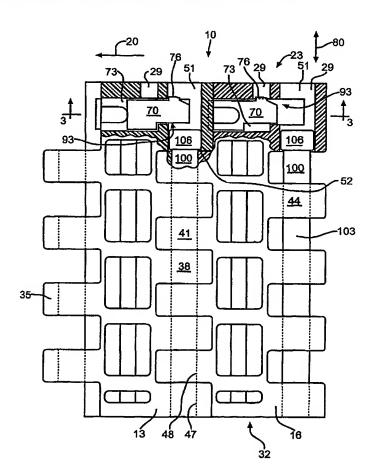
12 August 2003 (12.08.2003) US

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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,

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#### (54) Title: DEVICE FOR RETAINING A HEADED PIVOT ROD



(57) Abstract: A belt module (10), modular belt assembly and method of configuring a modular belt to provide an edge portion for retaining a headed pivot rod (103). The edge portion has a blocking member (70) disposed in a slot (73) and movable between a first open position and a second closed position. In, the closed position, the blocking member extends into an edge portion pivot rod opening (51) to prevent the headed pivot rod from exiting the edge portion pivot rod opening. The edge portion pivot rod opening is larger than the first and second pivot rod openings in the first and second link ends of the belt module such that the pivot rod can only be removed in one direction.



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PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 18 August 2005

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